

5/14

Split

DART AEROSPACE LTD	Work Order:	22601
Description: Fitting	Part Number:	D3216-3
Dwg: D3216 Rev. A	Qty:	40 50
Ref:		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HJ	05.03.02	50
2	PG	Issue P/O: <u>2007706</u> Email or Ship DXF file to vendor Laser Cut D3216-3 Fitting as per Dwg D3216 Material release note is required	U	05.03.11	50
3	RG	Receive and Inspect for transit damage Ensure material release note is attached	CY	05.04.01	50
4	QC6	Inspect dimensions as per Dwg D3216	SB	05.05.04	40
5	GA	Deburr if necessary. Tumble until parts have a polished finish.	SB	05.05.05	40
6	QC5	Inspect Finish	Z	05.05.18	40
7	ST	Identify and Stock	ml	05.05.18	40
8	AC	Cost / part <u>4.95</u>	SUR	05.05.19	40
9	DC	Close W/O <u>4.92</u> Inspect Level 21	HJ	05.05.24	40

Rev	Date	Change	Revised By	Approved
A	03.10.28	New Issue	KJ/RF	H

RELEASED

04.01.08 RF

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

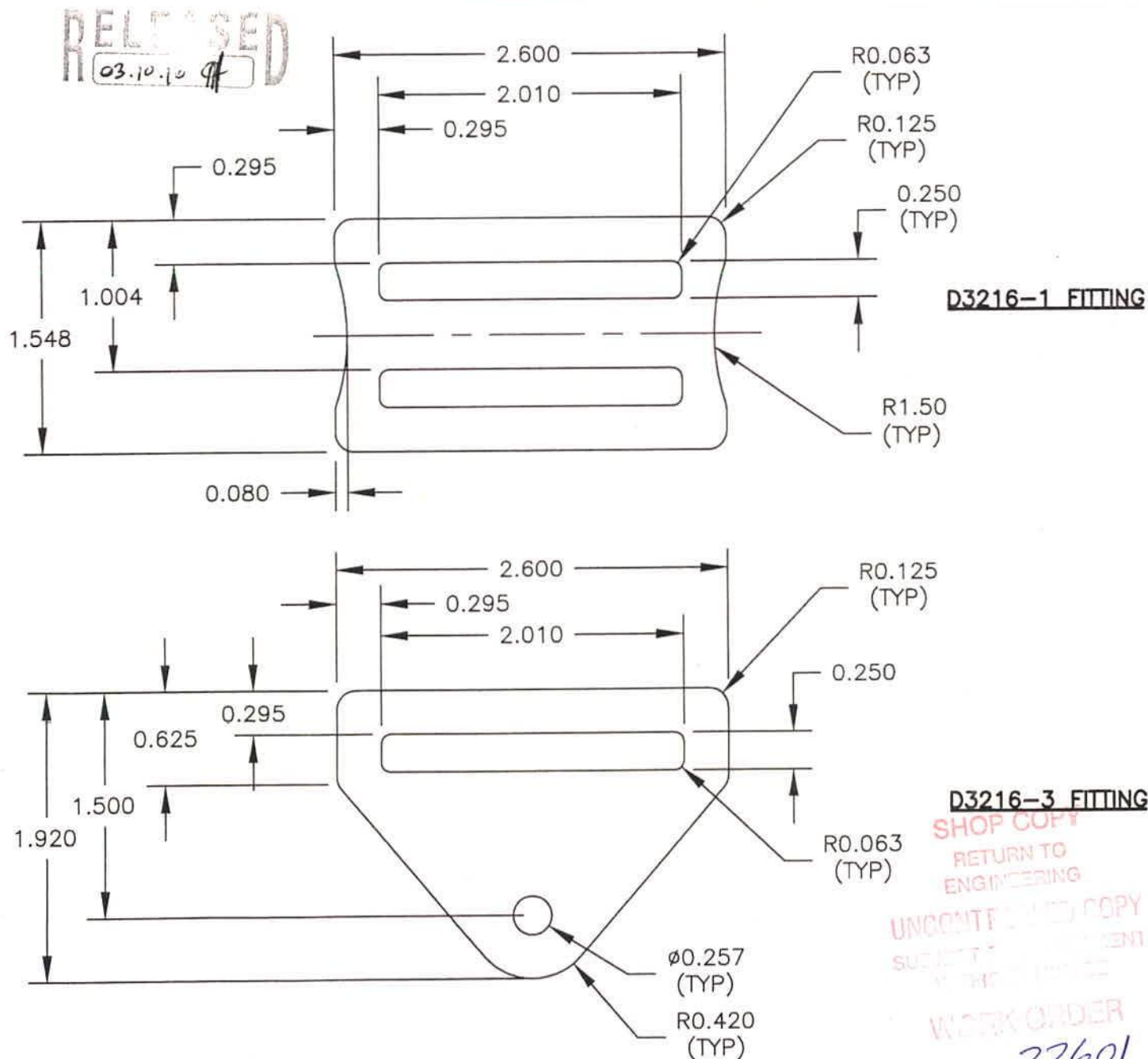
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3216	REV. A SHEET 1 OF 1
DATE 03.09.26		TITLE FITTING	SCALE 1:1
A	03.09.26	NEW ISSUE	



D3216-1/-3 FITTING

- 1) MATERIAL: AISI 304/316 PLATE, 0.125 THICK (REF DART SPEC. M304S11GA)
- 2) FINISH: MOLECRO POLISH
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Mar 01, 2005
11:19 am

Work Order No : 0022601
Project Name : D3216-3
Project For : WK514
Work Order Type : Main
Main WO Number :
House Part Number : D3216-3
Description : Fitting
Manufactured : Yes
Amount Req'd : 50
Amount Done : 0
Start Date : 03-01-05
Est Finish Date : 03-24-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

A/N: JEFF. 604-946

4153

9025154/6

INSPECTION CERTIFICATE

MATERIAL TEST/INSPECTION CERTIFICATES



INVOICE NO.: PO4M576
 COMMODITY: PRIME COLD ROLLED STAINLESS STEEL SHEET AISI 304 NO.4 (SIC)
 FINISH, WITH 100 MIC.FILM ON MAIN SIDE, WITH BACK-PASS,
 SLITTED EDGE AISI 304, 2B FINISH, WITH PAPER INTERLEAVED,
 SLITTED EDGE

SPECIFICATION:

AISI 304

CUSTOMER:

INTEGRIS METALS LTD

工廠: 高雄鳳路街順發號345號
 345, SHUN AN RD. LIU CHU HSIANG
 KAOHSIUNG TAIWAN R.O.C.
 TEL: 872872888 FAX: 872873008
 CERTIFICATE NO: 972282
 DATE OF ISSUE: 97228204

(ITEM NO) SIZE	NO.	Weight (N.W.)		Heat No.	ID NO.	Physical Properties Tensile Test CL-50 mm					Chemical Composition (%)							
		KGS	LBS			YS	TS	EL	HRB	HV	C	Si	Mn	P	S	N	Cr	Ni
						(N/mm ²)	(N/mm ²)	(%)			x100	x100	x100	x1000	x1000	x100	x100	x100
AISI 304 NO.4-SIC (7437-7188)																		
11GA/48"X96"	1	1,392	3,068	YU229445	36S26735A-115	301	858	50	85	172	4	48	123	25	8	895	1816	3
11GA/48"X96"	1	1,392	3,068	YU229445	36S26735A-116	301	858	50	85	172	4	48	123	25	8	895	1816	3
11GA/48"X96" (7437-7177)	1	655	1,532	YU229445	36S26735A-117	301	858	50	85	172	4	48	123	25	8	895	1816	3
11GA/48"X120"	1	1,391	3,067	YU229445	36S26735A-112	301	858	50	85	172	4	48	123	25	8	895	1816	3
11GA/48"X120"	1	1,393	3,071	YU229445	36S26735A-113	301	858	50	85	172	4	48	123	25	8	895	1816	3
11GA/48"X120" (7437-7193)	1	1,393	3,071	YU229445	36S26735A-114	301	858	50	85	172	4	48	123	25	8	895	1816	3
11GA/60"X120"	1	1,423	3,137	YU132352	36S23608C-112	311	861	52	85	178	4.8	51	109	28	4	811	1828	2.3
7		9,079	20,016															
Remarks: NO MERCURY CONTAMINATION Bond test good for all Heat NO.																		
WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREON WAS																		

Periodic

NO MERCURY CONTAMINATION

Bond test good for all Heat NO.

THE BUYER CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS
 BEEN MADE IN ACCORDANCE WITH THE RULES OF THE MILL CERTIFICATE.

PRODUCT IN ACCORDANCE WITH ASTM A240, A480,
 A282E, ASME SA240, QQ876D.

YIEH MAU CORP.

Lin Kim Hing
 Manager of Quality Assurance Section

007/020

INTEGRIS METALS

08/23/2004 12:09 FAX 8042728137

INTEGRIS Metals 3/3/2005 2:16 PAGE 001/001 FAX Server